



Expect Great Things





About us

Vinitech Metal Private Limited, established in 2019 Company mainly engaged into manufacturing of Aluminum Extrusion Products like Profiles, Sections, Solids etc, having a huge market with varied industrial as well as architectural uses.

The company has set-up an Exclusive plant with Local and imported machinery & best available technology at Village: Vadavswami, Taluka: Kalol, Dist. Gandhinagar. The plant is equipped with highly technical machinery and testing equipment's like Tensile Testing Machine, Hardness Tester H R B, Hardness Tester H R C, Spectrometer, Conductivity miter with Display, hardness tester etc,

Aluminum extrusions have many excellent properties such as low weight, good electrical & thermal conductivity, strength corrosion resistance, formability, machinability, design possibilities etc., and above all, can be recycled, therefore offering high value in numerous applications.

Product Range

Standard Section

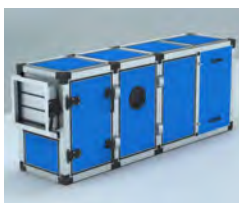
Flat bar,
hexagonal bar,
round bar,
square bar- we
have more than
100 Size

Hollow tubes
from
12.7 mm to 101 mm.
we have more than
100 size

Equal &
unequal angels.
We have more than
200 size

We also develop section to your requirements and size.

Product Applications



- Architectural & Hardware
- Air handling units, grills & diffusers
- Automotive & road transport
- Advertising
- Cryogenic
- Drawn products
- Elevators
- Heat sinks
- Luggage
- Modular racks
- Modular offices
- Pneumatic pumps & actuators
- Solar collector & frames
- Textile machines, reeds & head frames

Production Process



Quality Control

The company adheres to stringent quality norms for all the processes. The materials used by Vitech Metal are of very high quality and compatible to the latest machinery and production process.

The company's technical and commercial quality guidelines are set to high standards. A team supervises the quality assurance and control aspects along with the entire process system by identifying and associating with the quality circle. Quality control Tests are conducted regularly to maintain a uniform product quality.

Measuring Instrument

SR No.	Instrument Name	Make	Range	Utility
1	Universal Testing Machines	Fine Spavy Associates & Engineers Pvt. Ltd.	0-400 KN	To Test the Tensile strength
2	Hardness Tester H R B	Fine Spavy Associates	22-1411 BHM	To Test the Brinell Hardness
3	Hardness Tester H R C	Metatest Instruments Pvt.Ltd.	0-100 HRC	To Test the Rockwell Hardness
4	Spectromiter	VAS Spectromiter		To Test the Chemical analysis of aluminium & it's Alloy"
5	Webster	1, USA Make 2, India Make	0 - 20	To Test the Hardness of thin profiles.
6	Conductivity miter with Display	Technofour	10% TO 102% I.A.C.S	To Test Electrical Conductivity
7	Micro Miter	Insize	0 TO 25 MICRON	To Test Coating thickness of powder Coating and Anodizing Profile
8	Vernier Miter	Insize	0 TO 150 MM 0 TO 300 MM 0 TO 600 MM	To Test OD & ID of Profile

Alloys Specification

Mechanical Properties

Alloy Designation			Chemical composition						Temper Condition		Ultimate Tensile Strength kgf/mm ² (min.)	% Elongation on 50 mm Gauge (min.)
Old	Indian	U.S.	Silicon (si)	Magnesium (mg)	Copper (cu)	Magnesium (Mn)	iron (Fe)	Aluminum (Al)	Old	New		
EIC	19000	1100	0.0-0.40	0.0-0.0	0.0-0.0	0.0-0.0	0.0-0.30	99.00%	M	F	6.7	16
EIB	19500	1050	0.0-0.25	0.0-0.0	0.0-0.0	0.0-0.0	0.0-0.25	99.40%	M	F	6.6	16
EIB	19600	1060	0.0-0.30	0.0-0.0	0.0-0.0	0.0-0.0	0.0-0.35	99.60%	M	F	6.5	20
EIB	19700	1070	0.0-0.20	0.0-0.0	0.0-0.0	0.0-0.0	0.0-0.20	99.70%	M	F	6.4	24
HE-15	24345	2014	0.5-1.20	0.20-0.80	3.80-5.00	0.30-1.20	0.0-0.60	Remainder	WP	8	32.5	8.5
-	52000	5052	0.0-0.60	1.7-2.60	0.0-0.10	0.0-0.50	0.00-0.60	Remainder	WP	10	38.5	7
HE-20	65032	6061	0.40-0.80	0.80-1.20	0.15-0.20	0.00-0.15	0.0-0.70	Remainder	W	T4	18.5	14.5
									WP	T6	29.5	7.5
HE-9	63400	6063	0.30-0.70	0.40-0.90	0.0-0.10	0.00-0.30	0.0-0.50	Remainder	W	T4	14	14
									P	T5	16	6.5
									WP	T6	19	6.5
HE-91E	63401	6101	0.30-0.50	0.40-0.70	0.0-0.0	0.00-0.00	0.0-0.40	Remainder	W	T4	14.5	12
									WP	T6	20.5	10
-	64430	6351	0.60-1.30	0.40-1.20	0.0-0.10	0.40-1.00	0.0-0.40	Remainder	WP	T4	19.5	14.5
									WP	T6	33.5	7.5

Physical Properties Of Aluminium

1	Specific Gravity	-2.70
2	Modulus of Elasticity	-7x10 ⁵ kg/cm ²
3	Electrical Conductivity	-53 to 62% LACS
4	Thermal Conductivity (at 200 c)	-0.53 cal/sq.cm/sec./cm ^{°c}
5	Co-efficient of linear expansion	-22x10 ⁶ mm/mm/ ^{°c}
6	Electrical Resistivity (at 200c)	-2.850 micron-ohm (for EC-0)

Value Addition

Anodizing

Anodizing is the electrochemical process provides additional protection aside from the natural oxide film. A durable, porous anodic oxide layer is formed on the surface of the aluminum. Anodized aluminum will also accept vibrant colors. We can anodize any kind of aluminum product. This Coating is desirable due to following properties:

- Increased corrosion resistance
- Increased durability / wear resistance
- Ability to be colored through dyeing
- Electrical insulation
- Excellent base or primer for secondary coating

We are the best to provide the best quality product

Glossy / melt finish

Up to 25 Microns thickness

Up to 6 miter length

Colour:

Satin, Silver, Champion, Golden, Bronze, Black

Packing

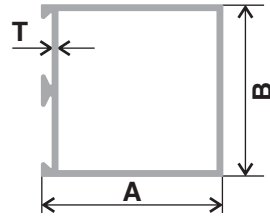
Vinitech Metal has always believed that customers should be given prime importance and all products should meet their requirements. This ideology is also practiced in the packaging process of the finished product. All products are packaged as per customer's requirements and only then dispatched.

So keep sections and their surfaces safe during transportation, we can provide interleaving with paper, polythene, stretch film, bubble sheet and cardboard as required. Wooden box and pallets can also be used when transport distances and sections sensitivity demand. Bundles are also made to facilitate manual loading/unloading.



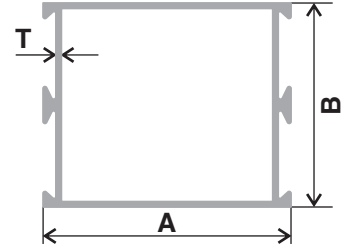
Door Section

Door Single



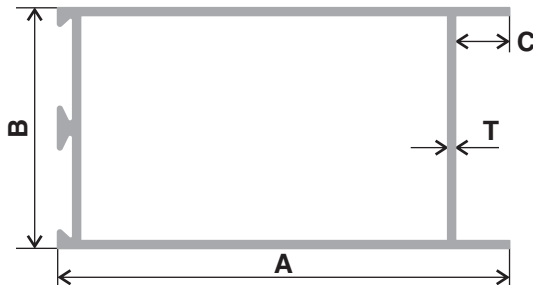
SR No.	Section No.	A	B	T	Wt. Range Wt / 12'
1	1460	47.50	44.45	1.00	1.800-2.150
2	1461	47.50	44.45	1.25	2.400-2.600
3	1462	47.50	44.45	1.50	2.800-3.000
4	1463	47.50	44.45	2.00	3.700-3.900
5	1464	85.00	44.45	1.35	3.500-3.850
6	1465	85.00	44.45	2.00	5.000-5.200
7	1466	85.00	44.45	3.00	7.250-9.250

Door Middle



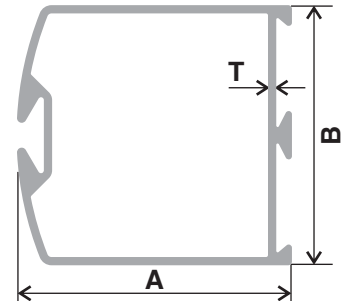
SR No.	Section No.	A	B	T	Wt. Range Wt / 12'
1	1470	47.50	44.45	0.80	1.850-2.250
2	1471	47.50	44.45	1.25	2.600-2.800
3	1472	47.50	44.45	1.50	3.000-3.200
4	1473	47.50	44.45	2.00	3.700-3.900
5	1474	85.00	44.45	1.25	3.600-3.950
6	1475	85.00	44.45	2.00	5.200-5.400
7	1476	85.00	44.45	3.00	7.400-7.600

Door Top



SR No.	Section No.	A	B	C	T	Wt. Range Wt / 12'
1	1480	47.50	44.45	10	0.90	1.800-2.100
2	1481	47.50	44.45	10	1.25	2.350-2.550
3	1482	47.50	44.45	10	1.50	2.800-3.000
4	1483	47.50	44.45	10	2.00	3.700-3.900
5	1484	85.00	44.45	12	1.40	3.600-3.950
6	1485	85.00	44.45	12	2.00	5.000-5.200
7	1486	85.00	44.45	12	3.00	7.200-7.400
8	1487	95.00	44.45	12	1.20	3.600-3.950
9	1488	114	44	12	1.15	3.750-4.100
10	1489	114	44	25	1.10	3.650-3.950
11	1490	114	44	25	1.50	4.750-4.950
12	1491	114	44	25	2.00	6.200-6.400

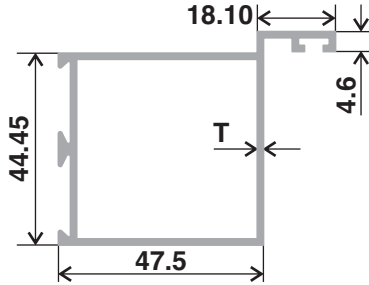
Door Vertical



SR No.	Section No.	A	B	T	Wt. Range Wt / 12'
1	1495	47.50	44.45	0.85	1.950-2.250
2	1496	47.50	44.45	1.25	2.600-2.800
3	1497	47.50	44.45	1.50	3.000-3.200
4	1498	47.50	44.45	2.00	3.800-4.000
5	1499	85.00	44.45	1.20	3.600-3.950
6	1500	85.00	44.45	2.00	5.300-5.500
7	1501	85.00	44.45	3.00	7.500-7.800

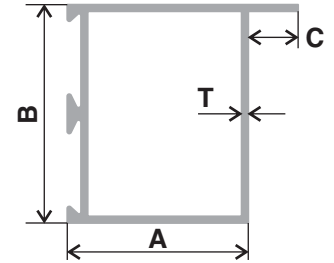
Door Section

Tips Vertical



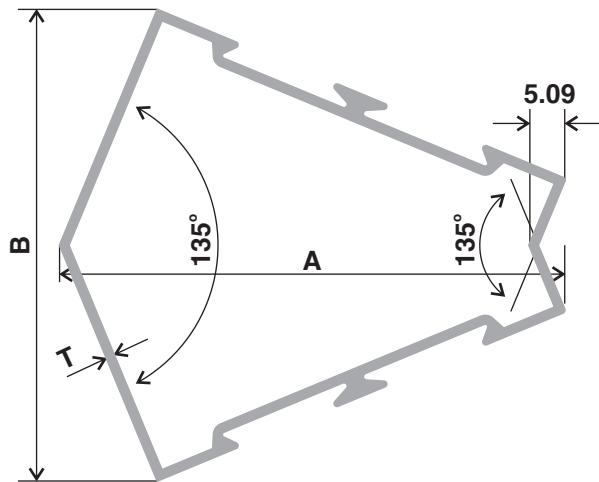
SR No.	Section No.	A	B	T	Wt. Range Wt / 12'
1	1510	47.50	44.45	1.15	2.600-2.800
2	1511	47.50	44.45	1.45	3.150-3.350

Door Top Single Leg



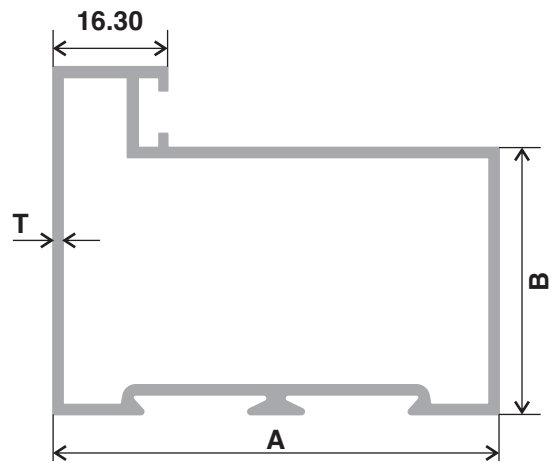
SR No.	Section No.	A	B	C	T	Wt. Range Wt / 12'
1	1515	47.50	44.45	10	1.00	1.850-2.250
2	1516	47.50	44.45	10	1.50	2.650-2.850
3	1517	85.00	44.45	12	1.45	3.550-3.950
4	1518	85.00	44.45	12	1.55	3.850-4.050

Samosa Section



SR No.	Section No.	A	B	T	Wt. Range Wt / 12'
1	1520	71.90	67.00	1.25	2.900-3.150
2	1521	71.90	67.00	1.55	3.750-3.950

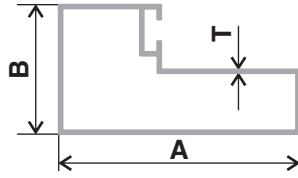
Leg Partition



SR No.	Section No.	A	B	T	Wt. Range Wt / 12'
1	1525	63.00	38.00	1.15	2.850-3.050
2	1526	63.00	38.00	1.45	3.400-3.600
3	1527	63.00	38.00	2.00	4.450-4.650

Door Section

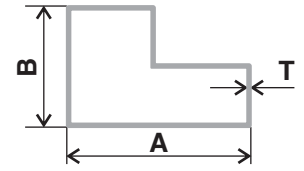
2x1 L Pipe



SR No.	Section No.	A	B	T	Wt. Range Wt / 12'
1	1530	48.00	24.00	0.90	1.200-1.350
2	1531	48.00	24.00	1.05	1.450-1.650

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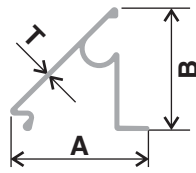
1.5x1 L Pipe



SR No.	Section No.	A	B	T	Wt. Range Wt / 12'
1	1535	36.00	24.00	0.95	1.100-1.250
2	1536	36.00	24.00	1.15	1.350-1.550

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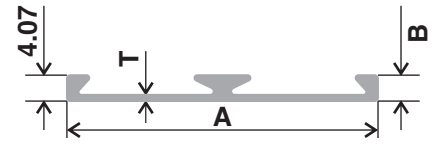
Glazing Clip



SR No.	Section No.	A	B	T	Wt. Range Wt / 12'
1	1540	19.60	17.20	0.60	0.270-0.330
2	1541	19.60	17.20	0.80	0.350-0.450

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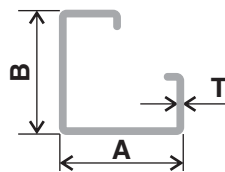
Glazing Plat



SR No.	Section No.	A	B	T	Wt. Range Wt / 12'
1	1545	44.40	4.07	0.60	0.450-0.550
2	1546	44.40	4.07	0.80	0.600-0.750

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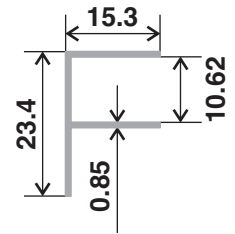
G. Channel



SR No.	Section No.	A	B	T	Wt. Range Wt / 12'
1	1550	40.00	40.00	1.85	2.100-2.350
2	1551	40.00	40.00	2.50	2.750-2.950

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F. Section

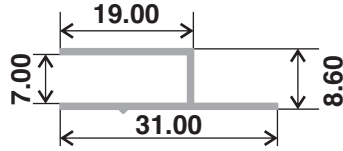


SR No.	Section No.	A	B	T	Wt. Range Wt / 12'
1	1555	23.40	15.30	0.85	0.450-0.550
2	1556	23.40	15.30	1.20	0.600-0.750

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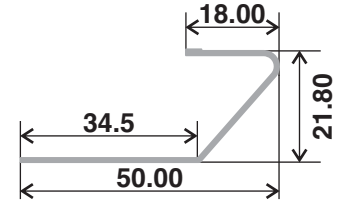
Door Section

Y. Section



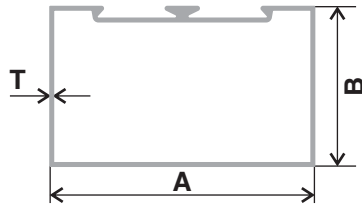
SR No.	Section No.	A	B	T	Wt. Range Wt / 12'
1	1560	31.00	8.60	0.80	0.450-0.550
2	1561	31.00	8.60	0.90	0.550-0.650

Water Channel



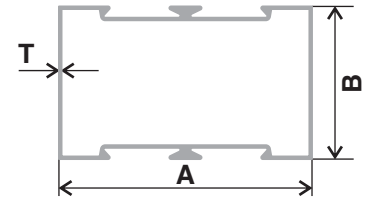
SR No.	Section No.	A	B	T	Wt. Range Wt / 12'
1	1565	50.00	21.80	0.80	0.600-0.750

Single Partition



SR No.	Section No.	A	B	T	Wt. Range Wt / 12'
1	1580	50.00	25.00	0.95	1.500-1.750
2	1581	63.00	38.00	0.90	1.900-2.150
3	1582	63.00	38.00	1.20	2.400-2.650
4	1583	63.00	38.00	1.50	2.900-3.200
5	1584	63.00	38.00	2.00	3.800-4.150
6	1585	63.00	38.00	3.00	4.800-5.250
7	1586	101.44	44.40	1.25	3.600-3.950
8	1587	101.44	44.40	1.50	3.600-3.950
9	1588	101.44	44.40	2.00	5.800-6.000
10	1589	101.44	44.40	3.00	8.500-8.700

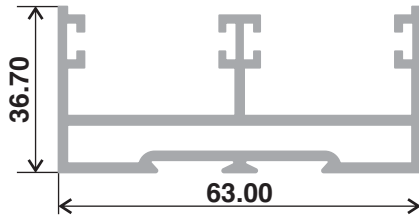
Double Partition



SR No.	Section No.	A	B	T	Wt. Range Wt / 12'
1	1630	50.00	25.00	0.85	1.600-1.850
2	1631	63.00	38.00	0.90	1.900-2.150
3	1632	63.00	38.00	1.25	2.550-2.750
4	1633	63.00	38.00	1.55	3.000-3.350
5	1634	63.00	38.00	2.00	3.900-4.250
6	1635	63.00	38.00	3.00	5.000-5.350
7	1636	101.44	44.40	1.30	3.700-3.950
8	1637	101.44	44.40	1.50	4.700-4.900
9	1638	101.44	44.40	2.00	6.100-6.300
10	1639	101.44	44.40	3.00	8.800-9.000

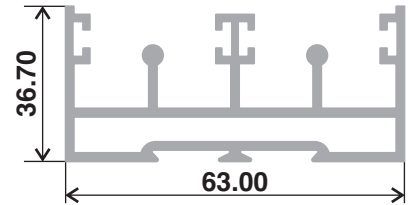
Door Hollow Series

Track Top
Hollow Partition



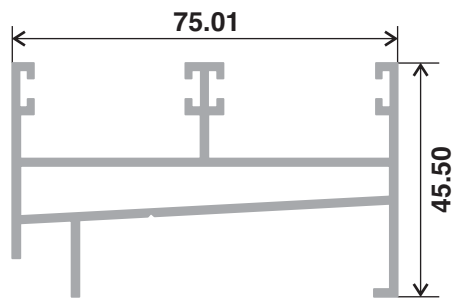
Section No. 1680	Wt. Range(kg/12') 3.300-3.550
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2 Track Bottom
Hollow Partition



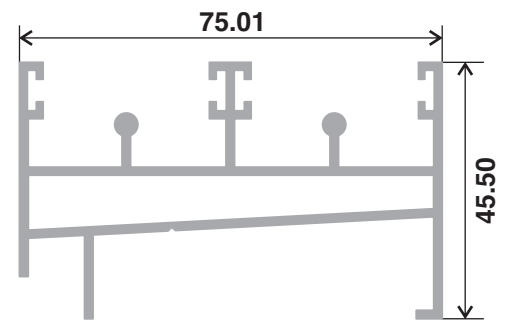
Section No. 1685	Wt. Range(kg/12') 3.500-3.750
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2 Track
Top Hollow



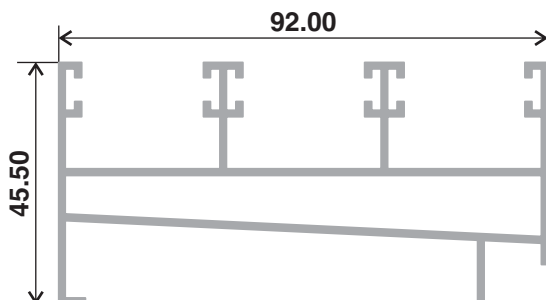
Section No. 1690	Wt. Range(kg/12') 2.900-3.250
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2 Track
Bottom Hollow



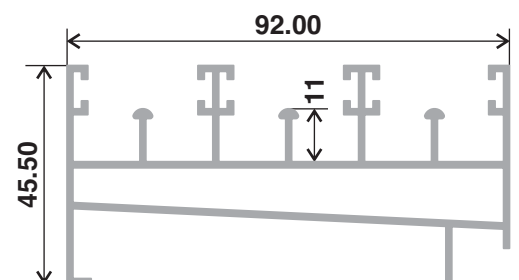
Section No. 1695	Wt. Range(kg/12') 3.200-3.450
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3 Track
Top Hollow



Section No. 1700	Wt. Range(kg/12') 3.900-4.250
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3 Track
Bottom Hollow



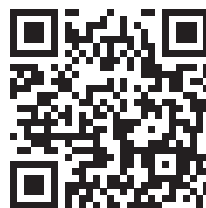
Section No. 1705	Wt. Range(kg/12') 4.200-4.450
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PLANT ADDRESS:

Survey No-289,301, Chhatral-Pansar Road,
Ahmedabad-Mehsana Highway,
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